

Handrails & Bending Rails

Below are several of the profiles we offer with a full line of fittings. See next page for more profiles and details.

We produce one of the largest selections of American-made handrails in the country, using fine hardwoods and premium tooling. Bending rail and fittings are available for most of our handrails—see the following pages for details.

HANDRAIL OPTIONS

STANDARD DADOS (plows) for fillet:

1-3/16" wide x 1/4" deep

1-1/4" wide x 1/4" deep

1-3/4" wide x 5/16" deep

Other dado dimensions can be specified.

Dado Pricing: \$1.00 /ft Up to 50 feet
 \$.50/ft 51-100 feet
 \$.25/ft Over 100 feet

Fillet is not included with dadoed rail, and must be ordered separately. Several sizes are available—see page 13.

Upcharges for handrails & bending rails over 16' long:

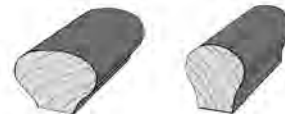
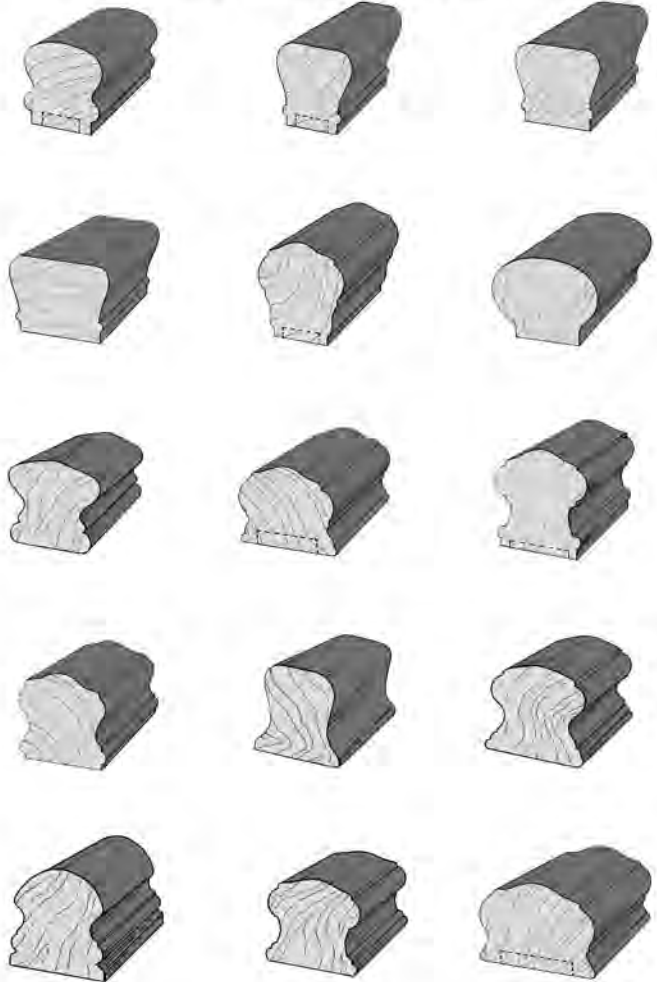
17' to 20': Add 15%

21' to 26': Add 25%

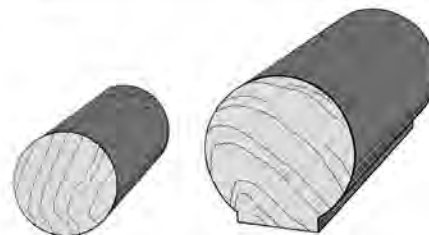
Solid laminate handrail:

Contact Customer Service for upcharge. Some species may not be available in solid laminate lengths over 8' or 10'.

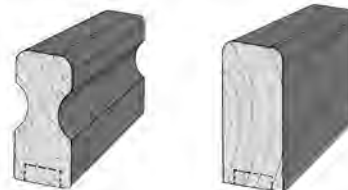
Set-up fees may be added to some orders of rail, bending rails, fittings or other products, depending on quantities and species.



5 WALL & UTILITY RAIL PROFILES
See page 7



7 SIZES OF ROUND RAIL
All available full round or flat bottom.
See page 6



9 CONTEMPORARY PROFILES
See page 7

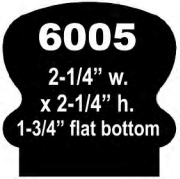


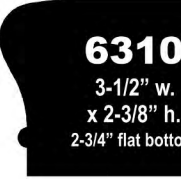


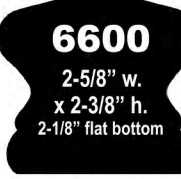







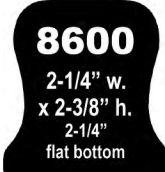
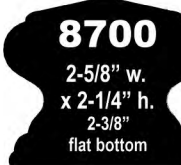
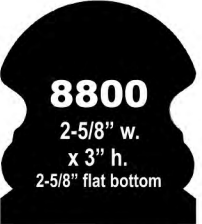

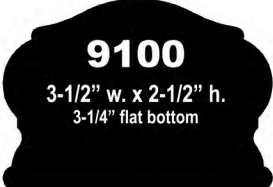
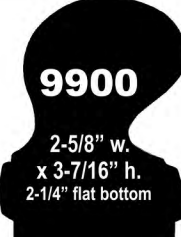


Signature Bending Rails from OWM

Beautiful curves begin here! We cut our bending rails from a solid glued blank, for superior natural color and graining. Our unique alignment keys save time during assembly, and maintain the profile details. For extra tight curves, we can modify the number and thickness of laminates to increase flexibility.

See the following pages for bending rail profiles. Custom designs will be quoted on request.

Handrails & Bending Rails

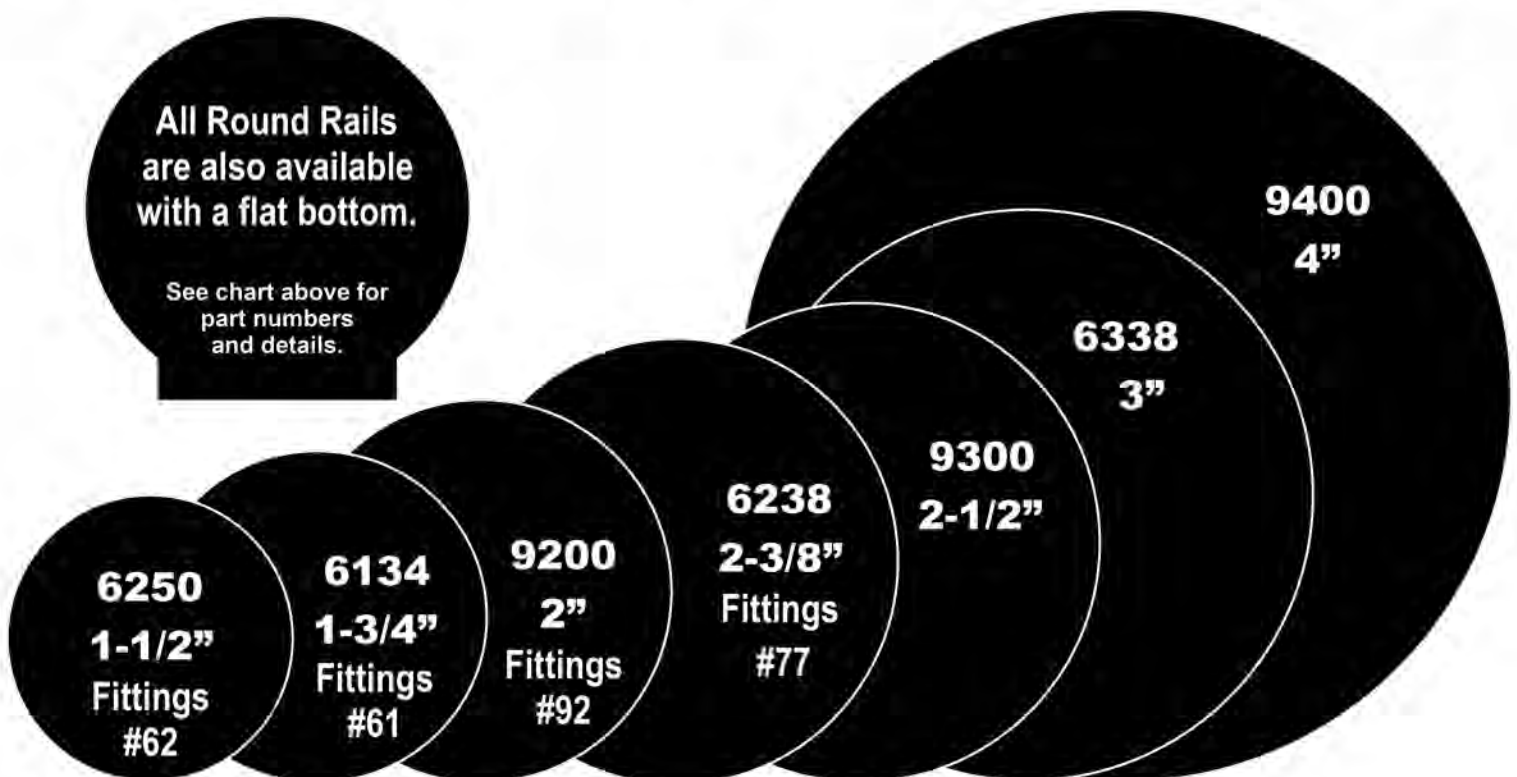
 <p>6005 2-1/4" w. x 2-1/4" h. 1-3/4" flat bottom</p> <p>71 __ FITTINGS 6116R Bending Rail (7 pc) 6115M Bending Mould</p>	 <p>6010 2-1/4" w. x 2-3/8" h. 1-1/2" flat bottom</p> <p>70 __ FITTINGS 6016R Bending Rail (7 pc) 6015M Bending Mould</p>	 <p>6210 2-5/8" w. x 2-3/8" h. 2" flat bottom</p> <p>72 __ FITTINGS 6216R Bending Rail (8 pc) 6215M Bending Mould</p>	 <p>6310 3-1/2" w. x 2-3/8" h. 2-3/4" flat bottom</p> <p>73 __ FITTINGS 6316R Bending Rail (12 pc) 6015M Bending Mould</p>
 <p>6400 2-1/4" w. x 2-3/8" h. 1-1/2" flat bottom</p> <p>74 __ FITTINGS 6416R Bending Rail (7 pc) 6415M Bending Mould</p>	 <p>6542 2-5/8" w. x 2-1/4" h. 1-1/2" flat bottom</p> <p>75 __ FITTINGS 6543R Bending Rail (9 pc) 6815M Bending Mould</p>	 <p>6600 2-5/8" w. x 2-3/8" h. 2-1/8" flat bottom</p> <p>66 __ FITTINGS 6616R Bending Rail (7 pc) 6615M Bending Mould</p>	 <p>6710C 2-5/8" w. x 2-3/4" h. 2-1/8" flat bottom</p> <p>67 __ FITTINGS 6716R Bending Rail (9 pc) 6715M Bending Mould</p>
 <p>6842 3" w. x 2-1/4" h. 1-7/8" flat bottom</p> <p>78 __ FITTINGS 6843R Bending Rail (10 pc) 6815M Bending Mould</p>	 <p>8100 2" w. x 1-3/4" h. 1-3/4" flat bottom</p> <p>81 __ FITTINGS 8116R Bending Rail (8 pc) 8115M Bending Mould</p>	 <p>8200 2-5/8" w. x 2-1/4" h. 2-3/8" flat bottom</p> <p>82 __ FITTINGS 8216R Bending Rail (9 pc) 8215M Bending Mould</p>	 <p>8300 2-5/8" w. x 3" h. 2-1/8" flat bottom</p> <p>83 __ FITTINGS 8316R Bending Rail (9 pc) 8315M Bending Mould</p>
 <p>8400 2-1/4" w x 2" h 1-5/8" flat bottom</p> <p>84 __ FITTINGS 8416R Bending Rail (7 pc) 8415M Bending Mould</p>	 <p>8500 2-5/8" w. x 2-3/8" h. 2-1/4" flat bottom</p> <p>85 __ FITTINGS 8516R Bending Rail (9 pc) 8515M Bending Mould</p>	 <p>8600 2-1/4" w. x 2-3/8" h. 2-1/4" flat bottom</p> <p>86 __ FITTINGS 8616R Bending Rail (7 pc) 8615M Bending Mould</p>	 <p>8700 2-5/8" w. x 2-1/4" h. 2-3/8" flat bottom</p> <p>87 __ FITTINGS 8716R Bending Rail (7 pc) 8715M Bending Mould</p>
 <p>8800 2-5/8" w. x 3" h. 2-5/8" flat bottom</p> <p>88 __ FITTINGS 8816R Bending Rail (8 pc) 8815M Bending Mould</p>	 <p>8900 2-5/8" w. x 2-1/4" h. 2-3/8" flat bottom</p> <p>89 __ FITTINGS 8916R Bending Rail (8 pc) 8915M Bending Mould</p>	 <p>9100 3-1/2" w. x 2-1/2" h. 3-1/4" flat bottom</p> <p>91 __ FITTINGS 9116R Bending Rail (13 pc) 9115M Bending Mould</p>	 <p>9900 2-5/8" w. x 3-7/16" h. 2-1/4" flat bottom</p> <p>9912 & 9913 only No Bending Rail available</p>

Round Handrails, Bending Rails & Fittings
















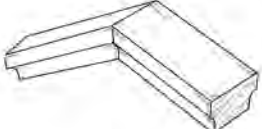
FULL ROUND OR FLAT BOTTOM (FB)	1-1/2" Round Part Numbers	1-3/4" Round Part Numbers	2" Round Part Numbers	2-3/8" Round Part Numbers	2-1/2" Round Part Numbers	3" Round Part Numbers	4" Round Part Numbers
Round Rail Round Rail, FB	6250 6250FB	6134 6134FB	9200 9200FB	6238 6238FB	9300 9300FB	6338 6338FB	9400 9400FB
Round Bending Rail Round Bending Rail FB	6252R 6252RFB 6 pc.	6135R 6135RFB 6 pc.	9216R 9216RFB 6 pc.	6239R 6239RFB 7 pc.	9316R 9316RFB 9 pc.	6339R 6339RFB 10 pc.	9416R 9416RFB 14 pc.
Width of Flat Bottom (FB)	1" FB	1-1/8" FB	1-1/16" FB	1-1/4" FB	1-3/4" FB	1-1/2" FB	1-9/16" FB
Returned End Returned End, FB	6209 6209FB	6109 6109FB	9209 9209FB	7709 7709FB	Quoted on Request	Quoted on Request	Quoted on Request
Quarterturn Quarterturn, FB	6211 6211FB	6111 6111FB	9211 9211FB	7711 7711FB	Quoted on Request	Quoted on Request	Quoted on Request
Up Easing Up Easing, FB	6212 6212FB	6112 6112FB	9212 9212FB	7712 7712FB	Quoted on Request	Quoted on Request	Quoted on Request
Over Easing Over Easing, FB	6213 6213FB	6113 6113FB	9213 9213FB	7713 7713FB	Quoted on Request	Quoted on Request	Quoted on Request
90° Up Easing 90° Up Easing, FB	6214 6214FB	6114 6114FB	9214 9214FB	7714 7714FB	Quoted on Request	Quoted on Request	Quoted on Request
Opening Cap Opening Cap, FB	6219 6219FB	6119 6119FB	9219 9219FB	7719 7719FB	Quoted on Request	Quoted on Request	Quoted on Request
Tandem Cap Tandem Cap, FB	6220 6220FB	6120 6120FB	9220 9220FB	7720 7720FB	Quoted on Request	Quoted on Request	Quoted on Request
Quarterturn w/Cap Quarterturn w/Cap, FB	6221 6221FB	6121 6121FB	9221 9221FB	7721 7721FB	Quoted on Request	Quoted on Request	Quoted on Request

All Round Rails are also available with a flat bottom.

See chart above for part numbers and details.



Contemporary, Utility & Wall Rails

 <p>6001-UR 1-1/2" w. x 1-1/4" h. 1" flat bottom No fittings or bending rail available.</p>	 <p>6002-UR 1-3/4" w. x 1-1/2" h. 1-1/8" flat bottom No fittings or bending rail available.</p>	 <p>6040 1-3/4" w. x 1-5/8" h. 7/8" flat bottom No fittings or bending rail available.</p>	 <p>6041 1-3/4" w. x 1-3/4" h. 15/16" flat bottom No fittings or bending rail available.</p>
 <p>6042 2-1/4" w. x 1-1/2" h. 1" flat bottom No bending rail available. Fittings for 6042: 7609 Returned End 7610 Starting Easing w/ Cap 7611 Level Quarterturn 7612 Up Easing 7613 Over Easing 7615 Starting Easing 7619 Opening Cap 7621 Quarterturn w/ Cap</p>	 <p>6048 1-5/8" w. x 3-1/4" h. 1-1/4" flat bottom No fittings or bending rail available.</p>	 <p>6049 1-5/8" w. x 5-1/2" h. 1-1/4" flat bottom No fittings or bending rail available.</p>	 <p>6061 1-1/2" w. x 3-1/2" h. 1-1/2" flat bottom No fittings or bending rail available.</p>
 <p>2 Sizes Available Both have 1/8" radius corners</p> <p>6002 2-3/4" w. x 1-5/8" h. 2-1/2" flat bottom No fittings or bending rail available.</p> <p>6003 2-5/8" w. x 1-9/16" h. 2-3/8" flat bottom No fittings or bending rail available.</p>	 <p>6071 1-3/4" w. x 5-1/2" h. 1-3/4" flat bottom 6171R Bending Rail (6 pc vertical) No fittings available.</p>	 <p>6072 1-1/2" w. x 5-1/2" h. 1-1/2" flat bottom No fittings or bending rail available.</p>	 <p>6510 1-3/4" w. x 2-7/8" h. 1" flat bottom 6516R Bending Rail (7 pc vertical) No fittings available.</p>
 <p>6084 2-5/8" w. x 1-5/8" h. 1-3/4" flat bottom 3 fittings available, as shown. No bending rail available.</p>	 <p>6084-11 Quarterturn for 6084</p>	 <p>6084-12 Up Easing for 6084</p>	 <p>6084-13 Over Easing for 6084</p>